

## PRODUCTS

FAR System™ products are formulated using a Polyurethane-Acrylic Hybrid technology and a High Solids Silicone technology, providing outstanding weathering and waterproofing capabilities. (Refer to datasheets for more details)

### Required Products:

1. FiberSeal Caulk™ is a fiber reinforced Hybrid Polyurethane-Acrylic caulk.
2. FiberSeal Base™ is a fiber reinforced Hybrid Polyurethane-Acrylic sealant.
3. ProSil Alkoxy™ is a High Solids Silicone membrane.

**All materials must be part of the Fluid Applied Roofing products system (FAR System™ products)**

## RECOMMENDED SURFACES FOR APPLICATION

This specification is for Polyurethane Foam Roofs.

For all other surfaces, please consult your Fluid Applied Roofing representative.

## SILICONE APPLICATION CONDITIONS

The temperature of the surface to be coated should be between 41°F and 120°F (5°C and 49°C), and ambient temperature should be at least 5°F (-15°C) above the dew point prior to and during application. Allow FAR System™ products to dry prior to being subjected to rain or heavy dew.

**APPLICATION TEMPERATURE:** 41°F to 140°F (5°C to 60°C)

**TIME BETWEEN EACH APPLICATION:** See the Dry Time chart at the end of this document.

## POLYURETHANE-ACRYLIC APPLICATION CONDITIONS

Application during periods of low temperature or high humidity will extend dry time. Maximum humidity 85%. Do not apply when rain is forecast or when temperatures are below 50°F (10°C). Allow FAR System™ products to dry before being subjected to rain, heavy dew, or temperatures below 40°F. (See Dry Time chart for information)

Wind loss calculations should be considered to achieve the correct DFT requirements.

**APPLICATION TEMPERATURE:** 50° F to 105° F (10° C to 40° C)

**TIME BETWEEN EACH APPLICATION:** See the Dry Time chart at the end of this document.

**KEEP FROM FREEZING**

## INSTALLATION INSTRUCTIONS - NEW SPF ROOF

1. A field adhesion test is required before installing Fluid Applied Roofing products.
2. Utilize a wet mil gauge during the installation of all FAR System™ products to ensure application compliance.
3. Warranties are only available when installed/inspected by a FAR® certified contractor/inspector.
4. **NEW SPF ROOF:**

5. **LEAK-PROOFING APPLICATION:**

Spray apply FiberSeal Base™ over the entire roof. For best results set pressure between 1000-1600 psi and spray material over the entire roof.

- A. **10 Year Warranty:** Apply 1.75 gals per square.
- B. **15 Year Warranty:** Apply 1.75 gals per square.
- C. **20 Year Warranty:** Apply 1.75 gals per square.

6. **FLUID MEMBRANE APPLICATION:**

Spray apply ProSil Alkoxy™ over the entire roof.

- A. **10 Year Warranty:** Spray apply ProSil Alkoxy™ at 1.5 gals per square over the entire roof.
- B. **15 Year Warranty:** Spray apply ProSil Alkoxy™ at 1.75 gals per square over the entire roof.
- A. **20 Year Warranty:** Spray apply ProSil Alkoxy™ at 2 gals per square over the entire roof. **NOTE: Requires pre-approval.**
- C. **OPTIONAL:** After the above application is cured, apply another coat of ProSil Alkoxy™ at .5 gals per square and immediately broadcast #11 grade roofing granules at 30 lbs. per square.

**NOTE: The Silicone must be completely monolithic. No pinholes, voids, or defects are allowed. Backrolling and/or multiple coats are recommended.**

**INSTALLATION INSTRUCTIONS - EXISTING SPF ROOF**

1. A field adhesion test is required before installing Fluid Applied Roofing products.
2. Utilize a wet mil gauge during the installation of all FAR System™ products to ensure application compliance.
3. Warranties are only available when installed/inspected by a FAR® certified contractor/inspector.
4. **EXISTING SPF ROOF:**
  - A. Existing coating must be removed by scarifying the coating off at least ½" of new foam must be applied and primed within 24 hours.
  - B. Make necessary repairs and ensure no moisture is trapped in the existing roof. Remove all damaged or wet SPF insulation and replace with new foam or fill in with UreFlex Pro™.
  - C. Surface must be dry before installing the FAR System™ products.
5. **LEAK-PROOFING APPLICATION:**

Spray apply FiberSeal Base™ over the entire roof. For best results set pressure between 1000-1600 psi and spray material over the entire roof.

  - A. **10 Year Warranty:** Apply 1.75 gals per square.
  - B. **15 Year Warranty:** Apply 1.75 gals per square.
  - C. **20 Year Warranty:** Apply 1.75 gals per square.
6. **FLUID MEMBRANE APPLICATION:**

Spray apply ProSil Alkoxy™ over the entire roof.

  - A. **10 Year Warranty:** Spray apply ProSil Alkoxy™ at 1.5 gals per square over the entire roof.
  - B. **15 Year Warranty:** Spray apply ProSil Alkoxy™ at 1.75 gals per square over the entire roof.

- B. **20 Year Warranty** Spray apply ProSil Alkoxy™ at 2 gals per square over the entire roof. **NOTE: Requires pre-approval.**
- C. **OPTIONAL:** After the above application is cured, apply another coat of ProSil Alkoxy™ at .5 gals per square and immediately broadcast #11 grade roofing granules at 30 lbs. per square.

**NOTE: The Silicone must be completely monolithic. No pinholes, voids, or defects are allowed. Backrolling and/or multiple coats are recommended.**

#### MIXING INSTRUCTIONS

Mixing is required.

#### EQUIPMENT RECOMMENDATIONS

SPRAY EQUIPMENT: For spray application, we recommend using a Graco GH 833 or equal for FiberSeal Base™ and a Graco GH 933 or equal for ProSil Alkoxy™.

TIP SIZES:

Product	Type	Tip	Tip
FiberSeal Base™	Graco XHD	643	645
ProCoat Alkoxy™	Graco Rac X	1231	1235

#### PACKAGING INFORMATION

2 gallons (7.6 L) FiberSeal Caulk™  
5 gallons (18.9 L)  
55 gallons (208.1 L)  
275 gallons (1040.9 L)

#### WARRANTY

This product is manufactured in accordance with ISO 9001-2008 standards. Seller and manufacturers' only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising from the use or the inability to use the product for its intended use. The user assumes all risk and liability. Color fade is not covered under warranty.

#### DISCLAIMER

The information and recommendations outlined in this application specification are based upon tests conducted by or on behalf of Fluid Applied Roofing, LLC. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of the publication. Consult your Fluid Applied Roofing representative to obtain the most current information.

**DRY TIME**

The chart below is for reference only and will vary with sun and humidity. These are general guidelines determined at 50% relative humidity on a sunny day.

TEMPERATURE		RAIN & DEW RESISTANT	RECOAT	CURE
77° F	25° C	1 HOUR	4 - 6 HOURS	7 DAYS

Drying time is temperature, humidity, and film thickness dependent.

**SILICONE CLEAN UP**

Do not allow material to remain in hoses, guns, or spray equipment. Thoroughly flush all equipment with naphtha or mineral spirits. Fluid Applied Roofing, LLC, including its employees, affiliates, and owners, is not liable for any injury, loss, or damage, direct or consequential, arising from any use of ammonia or other cleaning solution. The user assumes all risk and liability. Once the spray equipment is clean, follow the equipment manufacturers' recommendations for storage instructions.

**POLYURETHANE-ACRYLIC CLEAN UP**

Remove the spray tip and spray tip guard and clean the spray equipment and accessories with water until the water is clear. It is suggested to rinse the spray equipment and accessories with a mixture of ammonia and water after the spray equipment has been thoroughly cleaned with water. Add one gallon of ammonia to four gallons of water and run this mixture through the spray machine and accessories for approximately five minutes. If using ammonia, follow all applicable regulations, laws, and standards, including those regarding health, safety, and environmental protection. For example, utilize all proper personal protective equipment and do not spray the cleaning solution into the air. Fluid Applied Roofing, LLC, including its employees, affiliates, and owners, is not liable for any injury, loss, or damage, direct or consequential, arising from any use of ammonia or other cleaning solution. The user assumes all risk and liability. Once the spray equipment is clean, follow the equipment manufacturers' recommendations for storage instructions.

